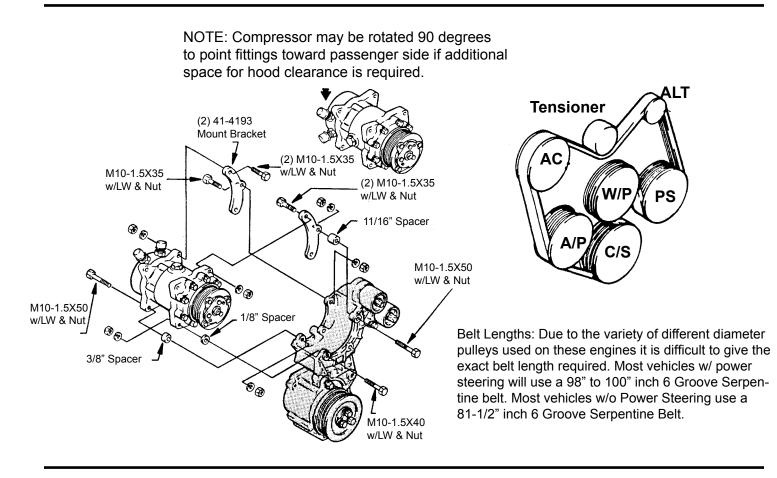
# 40-4218

Compressor Adapter Bracket Chevrolet V-6 - 4.3 Liter, V-8 - 5.0 & 5.7 Liter (8 w/ Power Steering, w/ Air Pump, w/ Fuel Injection



1201 Forum Way South, Fort Worth TX 76140 (817) 531-2665 or FAX 531-3257



#### INSTALLATION INSTRUCTIONS

1. Disconnect Battery Cable. (Negative or Ground)

2. Remove original R-4 Compressor (or O.E.M. Idler Assembly if equipped)

3. Loosely install the compressor mounts to original bracket assembly. See drawing for proper position and spacers to be used.

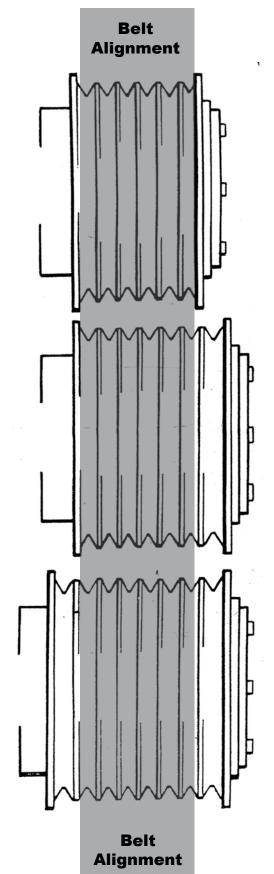
4. Loosely install compressor to compressor mounts and original bracket assembly as shown in drawing. Refer to drawing for proper hardware and spacers required.

- 5. Tighten all mounting bolts securely.
- 6. Install Belt, See diagram as guide

7. Re-check all mounting bolts to make sure they are secure.

8. BEFORE STARTING ENGINE - Check for proper clearance of radiator & heater hoses, oil lines, fuel lines, belt and compressor clutch.

### BELT ALIGNMENT FOR COMPRESSORS WITH POLY-V GROVE (SERPENTINE) CLUTCH



**Six Groove Clutch** 

#### **Seven Groove Clutch**

1 Additional Groove at Front of Pulley

## **Eight Groove Clutch**

2 Additional Grooves 1 at Front & 1 at Rear of Pulley



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